**ANNOUNCEMENT**

1. Information about the auction organizer

Official name: Private Joint-Stock Company ''National Joint-Stock Company ''Nadra Ukrayny'', PrJSC ''NJSC ''Nadra Ukrayny'';

Identification code: 31169745;

Address: Yevhenii Miroshnychenko Street, 10, Kyiv, 03057;

Сontact phones: tel: +38 044 454-15-18, tel/fax: +38 044 454-16-53;

Kotsiura Valeriy

Head of Tender Department, [mtz@nadraukrayny.com.ua](mailto:mtz@nadraukrayny.com.ua).

1. Name of auction: non-residential 7-storey building with a total area of 8,273.8 square metres
2. Initial sale price of the lot is 445`000`000.00 UAH (VAT included).
3. Information about the lot (auction description):

non-residential 7-storey building, total area 8,273.8 square metres. The building is a detached non-residential building, located in the central part of Lviv. The technical condition of the building requires repair work. The building is an architectural monument of local significance. The building is privately owned by PrJSC ''NJSC ''Nadra Ukrayny''.

Location of the property: Mitskevycha Square, 8, Lviv, Lviv Oblast;

CPV (CAV) code: 04230000-9 Administrative and office real estate;

Lots are exhibited: for the first time;

Terms of holding qualifications: at least two price offers;

Amount of the minimal step of auction: two percent of the initial sale price of the lot;

Guarantee fee: five percent of the initial sale price of the lot.

1. Dates and terms

Auction is announced 02 November 2020;

Proposals start date 02 November 2020;

Proposals end date 30 November 2020;

Electronic auction 01 December 2020.

1. Tender documents

The Certificate of ownership of real estate, dated 09.02.2013 No 388801;

Еру Extract from the State Register of real estate property on registration of ownership, dated 09.02.2013 No 388990;

The Letter from the Department of architecture and urban development of Lviv regional state administration, dated 23.04.2020 No 16-1607/0/2-20;

The Order of the State Service of Geology and Subsoil of Ukraine, dated 16.10.2020 No 449;

The Certificate from State statistical reports on the availability of land and its distribution by land owners, land users of the Division’s land in the city of Lviv of the State Geocadastre Main Office in the Lviv region, dated 02.09.2020 No 32-13-0.37-4985/169-20;

Essential terms of the contract;

Technical passport;

Photos.